

# Rapid Wrinkle Repair Firming Serum

SC-FR-18-BC-50837-01

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Phase	Ingredients	INCI	% by weight	Function
A	Eumulgin® SG	Sodium Stearoyl Glutamate	0.05	Emulsifier (O/W)
	Lanette® O	Cetearyl Alcohol	2.00	Consistency agent
	Cetiol® C 5C	Coco-Caprylate/Caprata	2.50	Emollient
	Cetiol® CC	Dicaprylyl Carbonate	1.50	Emollient
	Cetiol® Sensoft	Propylheptyl Caprylate	1.50	Emollient
	Myritol® 312	Caprylic/Capric Triglyceride	2.00	Emollient
	B	Water, demin.	Aqua	50.43
Glycerin		Glycerin	3.00	Humectant
C	Water, demin.	Aqua	33.00	
	Rheocare® C Plus	Carbomer	0.20	Rheology modifier
D	Euxyl PE 9010 (Schülke)	Phenoxyethanol, Ethylhexylglycerin	1.10	Preservative
	Sensiva SC 50 (Schülke)	Ethylhexylglycerin	0.40	Auxiliary
E	Sodium Hydroxide (18% solution)	Sodium Hydroxide	0.32	pH Adjustment
F	Replexium™ BC10091	Aqua, Dimethyl Isosorbide, Polysorbate 20, Acetyl Tetrapeptide-11, Acetyl Tetrapeptide-9	2.00	Active ingredient
	Perfume*	Parfum	qs	Fragrance

## Specifications

pH value (23°C)	6.25
Viscosity (Brookfield; RVT; spindle TC, Helipath; 20 rpm; 23°C)	35 000 mPas

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## Performance

Additional performance has not been evaluated

## Manufacturing Process

Heat up phase A and phase B separately to about 80°C. Add phase B to phase A while stirring. After 2 minutes add phase C to phase A+B while stirring. Stir slowly and start to cool to 40°C. Add phase D, E, F at 40°C one after another while stirring. Adjust the pH value to 6.2 - 6.5.

## Perfume\*

Perfume: 0.10% Chipie (26) - PO7041057 Grau Aromatics (Limonene, Linalool, Hydroxycitronellal)

## Stability

Stable 3 months at 4°C, RT, 40°C, 45°C

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